

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/20/2007 9:20:37 AM
User: Dominique Dube

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001-291

Job Number: 36357

Part Number: PB6743001291

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

MILL SLOT AS PER DWG B67-43001-291

JD 08/01/09

(10)

7.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JD 08/01/09

(10)

8.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SA 08/01/09

(10)

9.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

CHEMICAL CONVERSION COAT AS PER QSI005 4.1 (ALODINE)

JD

08-01-10

(10)

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

JD

08-01-10

(10)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

IDENTIFY & PLACE IN STOCK

57365

JD 8/01/10

(10)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

JD 08/01/11

Job Completion



JD 2008/1/11

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 08/01/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/20/2007 9:20:37 AM
 User: Dominique Dube

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: PB67-43001-291
Job Number	: 36357		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: PB6743001291
This Issue	: 12/20/2007 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : LARGE FAB ASSY	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: <u>ll</u>	Due Date	: 1/5/2008
Checked & Approved By	: <u>ll</u>	Qty:	10
Comment	:	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

ISSUE TRAVELER

2.0	LATHE CONV.	CONVENTIONAL LATHE
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Comment: CONVENTIONAL LATHE

HARDINGE

H.A/RK 08/01/07

TURN PER DWG B67-43001-291 & FOLIO FA 557

1.5" ROUND BAR 6061T6

M6061T6R1500 B M15120

3.0	M6061T6R1500
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Comment: Qty.: 0.04380 f(s)/Unit Total: 0.08760 f(s)
 6061-T6 Round Bar 1.5"

H.A/RK 08/01/07

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

H.A/RK 08/01/07

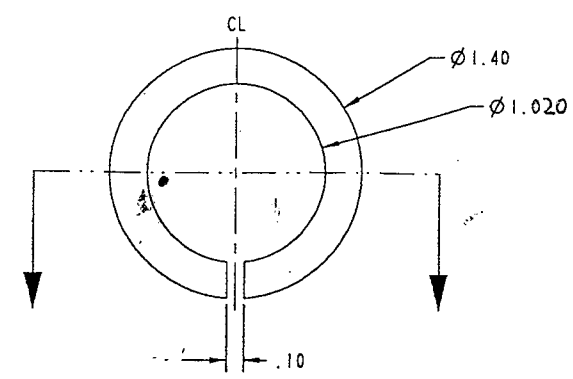
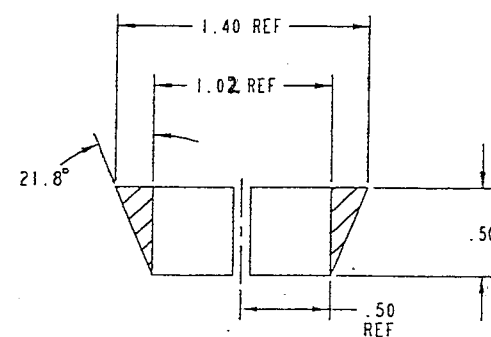
5.0	QC8	SECOND CHECK
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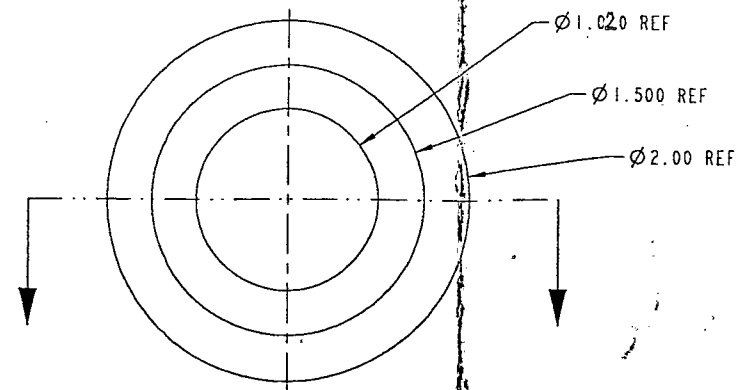
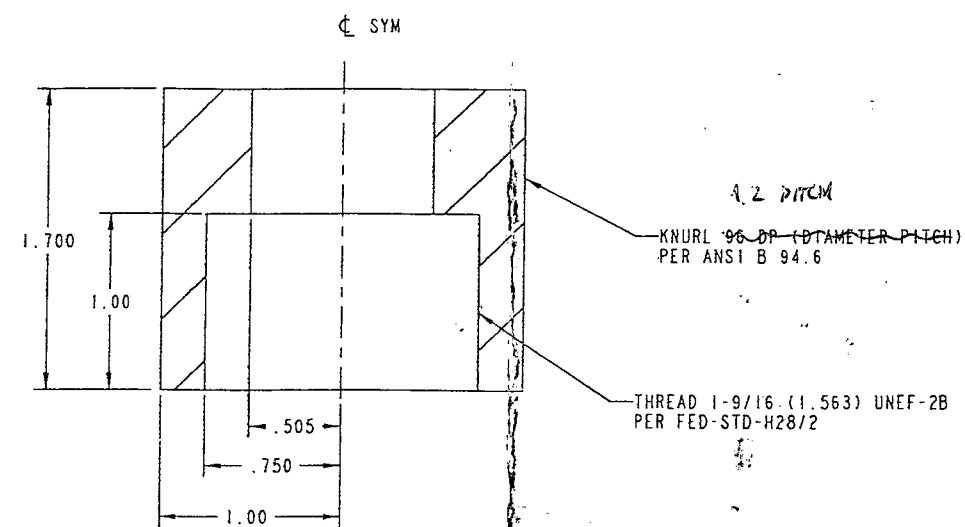
Comment: SECOND CHECK

H.A/RK 08/01/07

RELEASED
6-01-20



① -291 CLAMP BUSHING
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000



① -293 EXTENSION TUBE ADJUSTMENT FITTING
JLM
MATL: 7075-T6511, 00-A-200/11
SCALE 2.000

PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE IDENT NO. DWG NO. REV.
D OSUV8 B67-43001 1

ORIGINAL